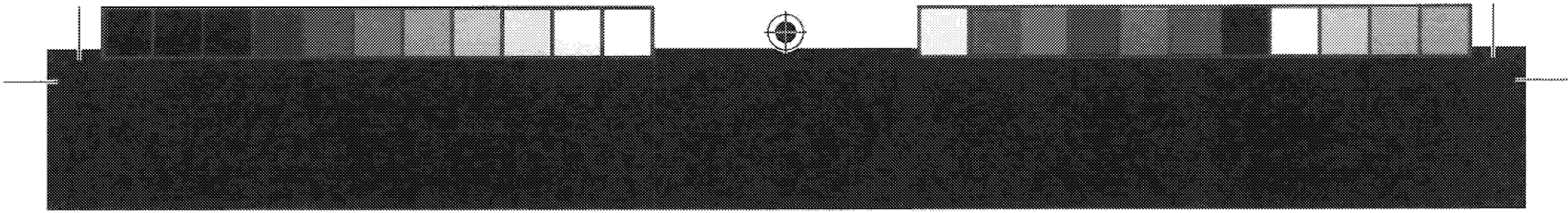

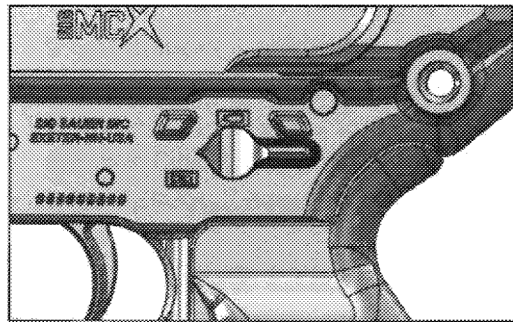



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- h. Live fire weapon's training should always be conducted on an approved firing range conforming to the minimum safety requirements for the caliber and ammunition utilized and under the supervision of qualified range safety personnel.
 - i. Always ensure weapons are unloaded prior to storage, maintenance or otherwise not in use.
 - j. Any maintenance beyond the user level described in this manual is to be performed by qualified personnel specific trained on the maintenance of the SIG MCX in accordance with the SIG Sauer armorer's manual for this weapon

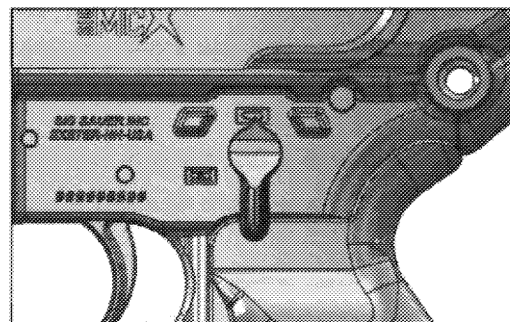
3.2 Selecting Modes of Fire



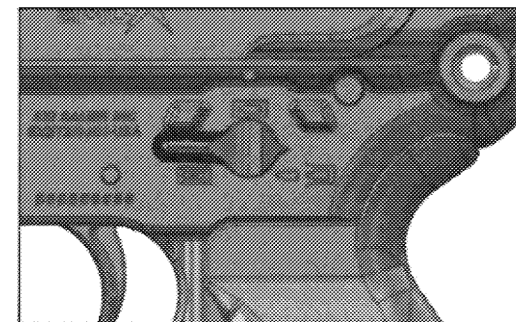
The SIG MCX is available in two fire control configurations. SAFE-SEMI and SAFE-SEMI-AUTO. Modes of fire are selected by rotating the selector lever to the desired position. The SAFE position prevents the weapon from firing by blocking the action of the trigger. The SEMI position is for the semi-automatic mode and allows the firing of one round each time the trigger is depressed. AUTO, if so equipped, allows for a continuous rate of fire until the trigger is released by the operator, or the magazine is depleted of ammunition.



SAFE



SEMI



AUTO

3.3 Clearing the SIG MCX

1. Ensure the muzzle of the weapon is pointed in a safe direction at all times while clearing the weapon.
2. Remove the magazine from the weapon by depressing the magazine catch with the index finger of the firing hand and simultaneously pulling the magazine free with the support hand.

